

17-01-17

Work Order ID 155202

155202

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Tuesday, January 10, 2017 1:13:54 PM

Item ID: D3677-1 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Spacer
 Start Date: 01/10/2017 Start Qty: 10.00 ***10*** Cust Item ID:
 Required Date: 01/19/2017 Req'd Qty: 10.00 ***10*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
122 *122* HandFinish Hand Finishing	Chemical Conversion Coat per QSI005 4.1 Memo	0.00 0.05				<u>XIU</u>	<u>Ø</u>	<u>2017/01/17</u> <u>BEB</u>	
124 *124* QC Quality Control	QC7-Inspect Chemical Conversion Coat Memo	0.00 0.02				<u>10</u>	<u>Ø</u>	<u>17-01-18</u> <u>33</u>	<u>9-89</u>
126 *126* Powdercoat Powder Coating	Grey Sandtex (Ref: 4.3.5.6) per QSI005 4.3 <u>M134858</u> Memo START TIME: <u>10:00</u> OVEN TEMPERATURE: <u>300°</u> FINISH TIME: <u>10:30</u>	0.00 0.03				<u>10</u>	<u>Ø</u>	<u>17-01-18</u> <u>34</u>	<u>9-89</u>

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Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

10

10

Customer:

Reference:

Run Start *NR1*

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Stop *NR2*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

128

QC3- Inspect Part Finish

0.00

128

QC

Memo

0.02

Quality Control

DAS
38
9-8

JAN 18 2017

130

Identify as per dwg & Stock Location: 5051

0.00

130

Packaging

Memo

0.02

Packaging

DAS
6
9-80

JAN 19 2012

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.17

Quality Control

DAS
21
9-89

JAN 19 2017

DAS
21
9-89

JAN 19 2017

Picklist Print

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Work Order ID: 155202

155202

Parent Item: D3677-1

D3677-1

Parent Item Name: Spacer

Start Date: 01/10/2017

Required Date: 01/19/2017

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP Rev:A 07-12-07 new issue DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6R1.125		Purchased	No			100	f	20.0000	0.0625	0.657895			

M6061T6R1 125

**

6061 ROUND BAR 1.125

Location

Loc Qty

Loc Code

MAT012

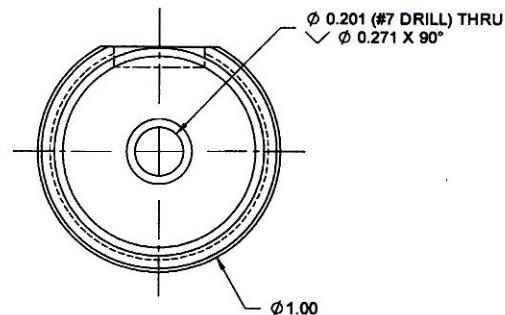
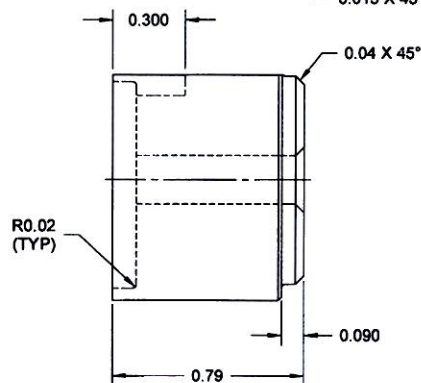
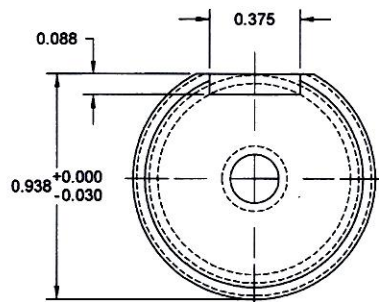
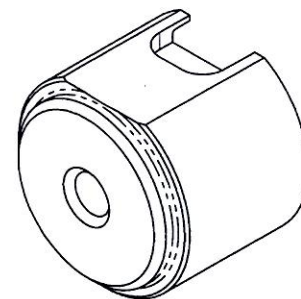
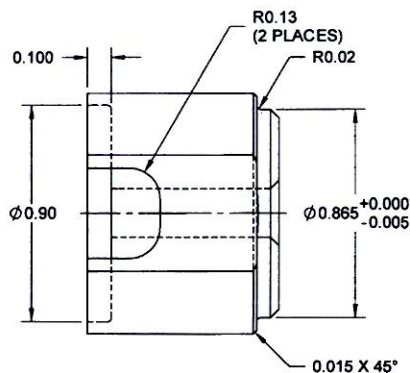
20

m130070

20

1.053' #17-01-13

8 7 6 5 4 3 2 1



D3677-1 SPACER

NOTES:

- 1) MATERIAL: ALUMINUM ROUND BAR, 6061-T6 (OR 6061-T651/T6510/T6511/T62) PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR PER AMS-QQ-A-200/8 (OR AMS 4160) (REF. DART SPEC. M6061T6R)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 POWDER COAT "GREY SANDTEX" (4.3.5.6) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3677-1" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.05 lbs

u/o 15502

RELEASED
07.11.24

A	NEW ISSUE	MB	07.10.09
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	07.10.09		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D3677** REV. A
SHEET 1 OF 1

TITLE **SPACER** SCALE 2:1

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8 7 6 5 4 3 2 1